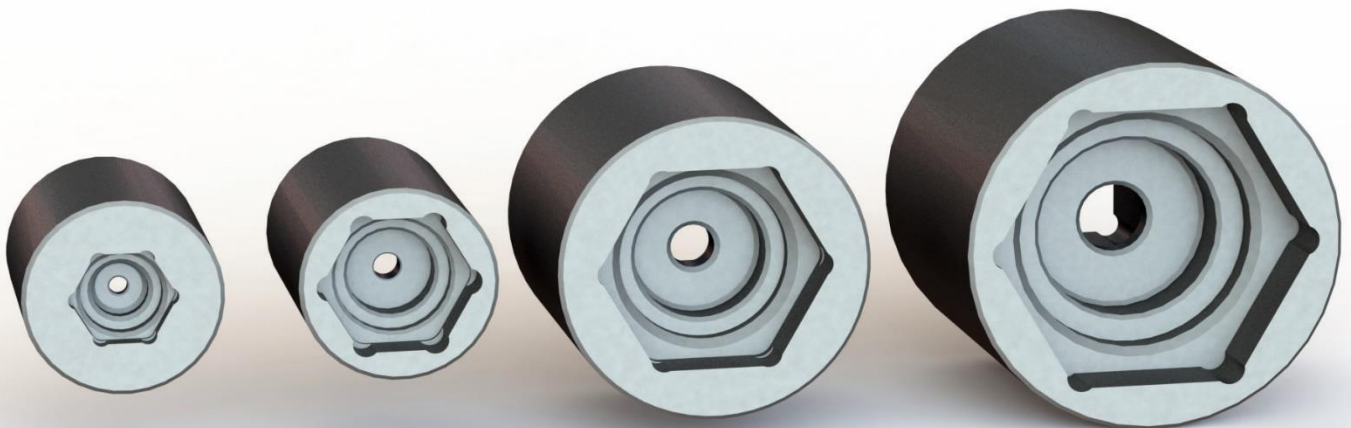


MP ASSEMBLY TOOL MPT-CT, CF

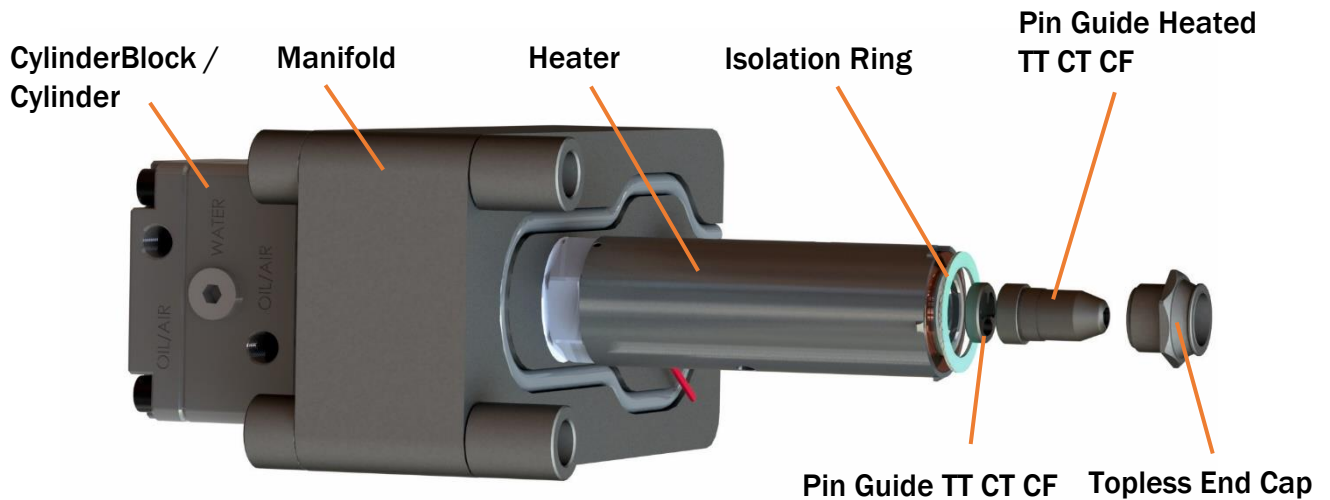
Part no: 0090600 (20-series), 0090604 (30-series),
0090608 (40-series), 0090610 (50-series)



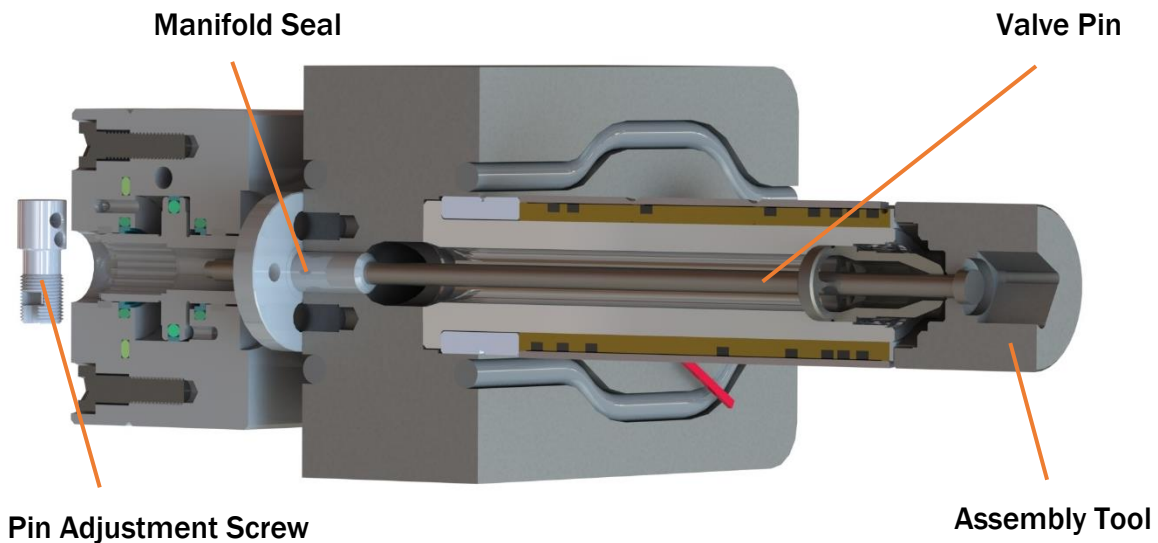
 **MasterFlow**[®]

LEADER IN HOT RUNNER TECHNOLOGY

1. Assemble the Heater, Isolation Ring, Pin Guide TT CT CF, Pin Guide Heated TT CT CF and the Topless End Cap. Tighten the End Cap by hand.



2. Apply the Assembly Tool on top, making sure that the hexnut fits well over the Topless End Cap.
3. Insert the Valve Pin all the way through the Pin Guides and the Manifold Seal. The Valve Pin Head will have space enough inside the tool also when you apply the torque wrench (standard 1/2" drive).



4. Tighten the Topless End Cap with correct torque according to your series (20 series = 12 Nm, 30 series = 37 Nm, 40 series = 85 Nm, 50 series = 110 Nm).
5. Take off the Assembly Tool together with the Valve Pin.
6. Install the Valve Pin and Pin Adjustment Screw into the system as per normal assembly instructions.