

MP SEAL KIT

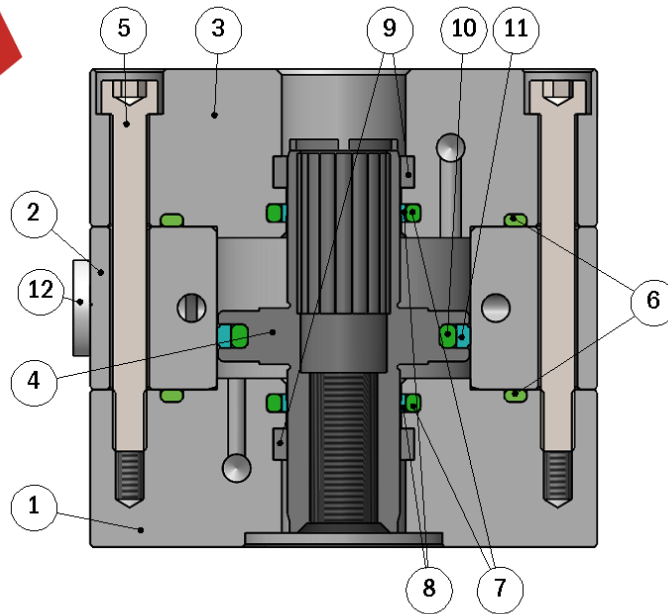
CB3.1 CLICK/FIX

Part.no: 0090301



 **MasterFlow**®

LEADER IN HOT RUNNER TECHNOLOGY



INCLUDED IN SEAL KIT

12	-	PLUG
11	1	MP PISTON SEAL
10	1	MP PISTON SEAL O-RING VITON
9	2	MP PISTON GUIDE BAND
8	2	MP PISTON SEAL ROD
7	2	MP PISTON SEAL ROD O-RING VITON
6	2	MP ORING CB30 VITON
5	-	SCREW M6x60
4	-	MP CYLINDER PISTON MFCB3
3	-	MP CYLINDERBLOCK LID MFCB3
2	-	MP CYLINDERBLOCK CENTRE MFCB3
1	-	MP CYLINDERBLOCK BOTTOM MFCB3
Item	QTY.	Description

- Remove the two M6 screws.
- Remove the cylinderblock lid.
- Remove the piston.
- Use a pointed tool to carefully remove all the old seals.
- Clean the CB3.1. Be extra careful to clean all the O-ring seats.
- Replace all seals in their respective place. Recommended to use MasterFlows seal replace tool.
- After all seals are in place, start to re assemble the CB3.1.
- Secure the lid with the two M6 screws.